Rapid methylation on carbon frameworks useful for the synthesis of ¹¹CH₃-incorporated PET tracers: Pd(0)-mediated rapid coupling of methyl iodide with an alkenyltributylstannane leading to a 1-methylalkene†‡

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The Pd(0)-mediated rapid coupling of methyl iodide with an excess of alkenyltributylstannane was examined with the aim of incorporating a short-lived 11C-labeled methyl group into a biologically significant organic compound with a 1-methylalkene unit for the synthesis of a PET tracer. Four sets of reaction conditions (A-D) were used, all performed in DMF at 60 °C for 5 min. Condition B, using $CH_3I/stannane/Pd_2(dba)_3/P(o-tolyl)_3/CuCl/K_2CO_3$ (1 : 40 : 0.5:4-6:2:5), works well in almost all cases. Condition D, using $CH_3I/stannane/Pd_2(dba)_3/P(o-tolyl)_3/CuX$ (X = Br, Cl, or I)/CsF (1:40:0.5-5:2-20:2-20:5-50), shows the best results with regard to general applicability to tin substrates, affording the corresponding methylated product in >90% yield based on consumption of methyl iodide. P(t-Bu)₂Me was less effective than $P(o-tolyl)_3$, particularly for α,β -unsaturated carbonyl substrates. No regio- or stereoisomerization occurred under these reaction conditions. The efficiency of the protocol was demonstrated by synthesis of an 11Cmethylated compound.

Positron emission tomography (PET) is a non-invasive *in vivo* imaging method that enables distribution analysis of a radiotracer in living systems, such as the brain, heart, and other active tissues and organs.² PET tracers with a short-lived positron-emitting radionuclide as a detectable indicator are utilized to monitor the biochemical processes and localization of target molecules involved in important biofunctions and related phenomena, and are useful tools for the diagnosis of disease and drug development.²⁻⁴ Due to the high level of radioactivity and strong permeability of γ -ray photons produced through annihilation events of such short-lived radionuclides, to be safe enough for PET in humans, the dosage of the radiotracer must be extremely low (femto–attomolar level), far below its critical concentration at which pharmacological effects can arise – a concept referred to as microdosing.³

Among the positron-emitting radionuclides currently available, ¹¹C is one of the most practical in terms of radioactivity,⁴ (halflife, $t_{1/2} = 20.3$ min), and, most importantly, it can potentially replace carbon atoms in all organic compounds. In addition, various synthetically well-established precursors, such as ¹¹CH₃I, ¹¹CO, and ¹¹CO₂, are readily available.⁵ In contrast to these advantages, there is a temporal restriction in the preparation of PET tracers incorporating 11C,5c as the total time allowed for synthesis of a PET tracer should generally be set within two to three radionuclide half-lives. This means that the complete preparation of a ¹¹C-labeled tracer must be accomplished within 40 to 60 min. Considering the time for reaction, purification, and injection, the time allowed for the reaction in tracer synthesis is only about 5 to 10 min, and thus the development of a rapid reaction is crucial. To meet this necessity, we have already established the rapid Stille-type cross-coupling⁶ of methyl iodide with excess amounts of aryl- or alkynyltributylstannanes. 1a-f These Pd(0)-mediated reactions, between sp³ and sp² or sp-hybridized carbons, respectively, at the reaction centers, proceed efficiently within 5 min (60 °C in DMF) to give the corresponding methylated compounds in high yields. 1g-k The use of an organostannane as a precursor is favorable because of (1) its high tolerance to various chemical reaction and chromatographic purification conditions, which enables the incorporation of a radioisotope in the final step, and (2) its extremely low polarity, which enables easy separation of the desired product from the large amount of unreacted stannane. Indeed, the sp³-sp²(aryl) coupling reaction was applied successfully to the synthesis of $15R-[^{11}C]TIC$ methyl ester, 1b,c,f,8 an efficient prostaglandin probe, and we achieved imaging of a novel prostacyclin receptor (IP2)8b,d expressed in the central nervous system in living monkey and human brains by intravenous injection. 1b,f,8e

Some notable benefits of PET tracer synthesis using such simple ¹¹C-methylation on carbon frameworks are as follows: (1) the methyl group, being nonpolar and the least bulky group, has little effect on the biological activity of the parent compound; (2) its half-life (20.3 min) is short, making many basic research experiments or clinical trials possible per day without any special precautions, including treatment of radiolabeled byproducts after the synthesis reaction; and (3) the tolerance of C–CH₃ derivatives to metabolic processes is high compared with O–CH₃ and N–CH₃ derivatives. Taking these advantages into consideration, we focused on expanding the utility of the rapid methylation to a wider range of substrates. Here, we have investigated the rapid sp³–sp²(alkenyl) coupling for the synthesis of new PET tracers with a 1-methylalkene structure, which is observed frequently in various biologically significant compounds, exemplified by the retinoids

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(1a-c), vitamin K_2 (2), squalene (3), and other isoprenoids, and have succeeded in developing a novel general protocol applicable to a wide variety of alkenyltributylstannanes.

We chose 12 non-functional and functional 1-alkenyltributylstannanes, 4a-l. With a practical PET tracer synthesis in mind, we used a 1: 40 ratio9 of methyl iodide to tin substrate for rapid methylation (Table 1). First, we examined the conditions reported previously by Fu and co-workers for sp³-sp²(vinyl) coupling. However, the methylation of **4a** and 4e based on $CH_3I/4a$ or $4e/[(\pi-allyl)PdCl]_2/P(t-Bu)_2Me/Me_4NF$ (molar ratio 1: 40: 0.5: 3: 1.9) system in the presence of 3 Å molecular sieves in THF for 5 min at 60 °C gave the desired products 5a and 5e in yields of only 5 and 2% (GLC), respectively, based on the consumption of CH₃I. The reaction using Pd₂(dba)₃/P(t-Bu)₂Me as the Pd(0) source with CH₃I/4a or $4e/Pd_2(dba)_3/P(t-Bu)_2Me/Me_4NF$ (1 : 40 : 0.5 : 3 : 1.9) in THF for 5 min at 60 °C also gave the desired products 5a and **5e**, in only 23 and 7%, respectively. Changing the solvent to DMF slightly improved the yields, but the extent of improvement was unsatisfactory (51 and 12%, respectively). Therefore, we applied our conditions established previously for sp³-sp²(aryl) coupling to the vinyl system. ^{1a} Thus, the mixture CH₃I/4a/Pd₂(dba)₃/P(o $tolyl)_3/CuCl/K_2CO_3$ (1:40:0.5:2:2:2) in DMF was heated at 60 °C for 5 min (Table 1, entry 1, condition A), giving the methylated product (E)-2-heptene (5a) as a single product in 95% yield. Likewise, the reaction of Z-isomer 4b gave (Z)-2heptene (5b) in 96% yield (entry 2). Thus, methylation proceeded with complete stereocontrol. Further, we checked the reactions for 10 additional 1-alkenyltributylstannanes, 4c-l, to confirm the generality of condition A. The reaction of the tin substrate with a β -styryl structure or a substituent at the α -position tended to lower the reaction yield to 70% (entries 3–6, 8, and 12). The use of Cs₂CO₃ instead of K₂CO₃ in condition A was effective in improving the yields of some of these substrates with conjugated alkenes, such as 4h, 4k, and 4l, giving the products in yields of >95% (entries 8, 11, and 12). However, methylation of β -tributylstannylstyrenes and α -substituted non-conjugated alkenylstannanes **4c–g** was still unsatisfactory, affording the products in yields of 71–82% (entries 3–7). In these cases, increasing the quantity of added P(o-tolyl)₃ up to 4-6 equiv. under condition A markedly improved the yield of the reaction product of 4e in the presence of CuCl or CuBr but not CuI, giving 5e in a yield of 96-98% (Table 2).11 The results using $CH_3I/stannane/Pd_2(dba)_3/P(o-tolyl)_3/CuCl/K_2CO_3$ (1: 40:0.5:4-6:2:5) (condition **B**) are summarized in Table 1. These conditions were found to improve the reactions of 4c-h (entries

3–8) markedly, with the exception of 4l (entry 12). Therefore, the nature and quantity of the sterically congested triaryl phosphine are important for facilitating the cross-coupling reaction.

We reviewed the reaction conditions that have been used for standard sp²-sp² coupling, and our observations indicated that combined use of a Cu(I)X salt, CsF, and phosphines works very efficiently, as shown in Table 3. The Cu(I)/F- system was first reported by Baldwin et al. to enhance the Stille cross-coupling of the sp²-sp² substrate combination. 12 However, their original conditions, (Pd(PPh₃)₄/CuI/CsF, or PdCl₂/P(t-Bu)₃/CuI/CsF, were insufficient for our purposes - the methylation of 4e using $CH_3I/stannane/Pd(PPh_3)_4/CuI/CsF$ (1 : 40 : 1 : 2 : 2) and $CH_3I/stannane/PdCl_2/P(t-Bu)_3/CuI/CsF$ (1 : 40 : 1 : 2 : 2 : 2) in DMF for 5 min at 60 °C gave 5e in yields of only 24 and 2%, respectively. Likewise, reaction using $CH_3I/stannane/Pd_2(dba)_3/PPh_3/CuI/CsF$ (1 : 40 : 0.5 : 4 : 2:5) and $CH_3I/stannane/Pd_2(dba)_3/P(t-Bu)_3/CuI/CsF$ (1:40: 0.5:2:2:5) in DMF for 5 min at 60 °C also gave **5e** in yields of only 31 and 27%, respectively. However, during the course of the study, we found that use of the bulky phosphines $P(t-Bu)_2Me$ or $P(o-tolyl)_3$, instead of $P(t-Bu)_3$, strongly promoted the reaction. The details are summarized in Table 3. The conditions consisting of P(t-Bu)₂Me, CuBr, and CsF in 2 equiv. each with respect to methyl iodide (Table 3, entry 1, 5th column; condition C of Table 1) seemed the best in terms of the minimum use of the phosphine and fluoride ions, affording the desired product 5e in 99% yield, but the reaction was very sensitive to the quantity of the phosphine; using 2 to 4 equiv. gave the coupling product in only 36% yield. This limitation was overcome by changing the copper(I) salt from CuBr to CuCl or CuI in addition to increasing the quantity of fluoride ions. Thus, the reaction using $P(t-Bu)_2Me/CuCl$ or CuI/CsF (2 or 4:2:5) gave the coupling product in 99% yield (Table 3, entries 1 and 2, 3rd and 9th columns; modified condition C of Table 1). The use of P(o-tolyl)₃ proved to be another good choice to promote the coupling reaction efficiently. Thus, the process using $P(o-tolyl)_3$ (2 equiv.), CuBr (2 equiv.), and CsF (5 equiv.) afforded 5e in 99% yield (Table 3, entry 3, 6th column; condition **D** in Table 1).¹³ Further, the increase in the quantity of this bulky phosphine (4 equiv.) promoted the reaction almost perfectly (Table 3, entry 4, 3rd, 6th and 9th columns; modified condition **D** in Table 1).

Considering these results in Table 3, conditions C and D including their slight modifications, namely CH₃I/stannane/ $Pd_2(dba)_3/P(t-Bu)Me/CuX/CsF$ (1:40:0.5:2-4:2:2-5) and $CH_3I/stannane/Pd_2(dba)_3/P(o-tolyl)_3/CuX/CsF(1:40:0.5:2-$ 4:2:5), respectively, were applied to the other tin compounds, 4a-d,f-l (Table 1). Condition D and its modification based on the quantity of P(o-tolyl)₃ worked well for all entries, giving the coupling products in >90% yields, but condition C was poorer than **D** for entries 9 and 12. This difference is presumably due to the higher nucleophilic character of trialkylphosphines compared with triarylphosphines,14 which tends to undergo 1,4-conjugate addition to α,β-unsaturated carbonyl groups. 15 This unfavorable side effect was enhanced with the increase in quantity of the phosphine ligand (Table 1, modification of condition C, entries 9 and 12), the effects of which are in marked contrast to the reactions using P(o-tolyl)3, which favor larger amounts of the phosphine ligand (Table 1, modification of condition **D**, entries 9 and 12). From a practical viewpoint, the use of P(o-tolyl)₃ is also more convenient than $P(t-Bu)_2Me$, because the former is a crystalline

Table 1 Rapid trapping of methyl iodide with 1-alkenyltributylstannanes

			Yield of 5 (%) ^b			
			Conditions			
Entry	1-Alkenyltributylstannane ^a	Methylated product	A	В	C	D
1	$Sn(n-C_4H_9)_3$ 4a	CH ₃ 5a	95	98	99	98
2	Sn(nC ₄ H ₉) ₃ 4b	CH ₃ 5b	96	99	99	99
3	Sn(n-C ₄ H ₉) ₃ 4c	CH ₃ 5c	70	89 (88 ^e)	90	83 (87, ^g 88, ^h 91 ⁱ)
4	Sn(<i>n</i> -C ₄ H ₉) ₃ 4d	CH ₃ 5d	77	89 (89 ^e)	87(90')	84 (90, ^g 89, ^h 95 ⁱ)
5	Sn(n-C ₄ H ₉) ₃ 4e	CH ₃ 5e	71	96	99	99 (99, ^j 99 ^k)
6	$Sn(n-C_4H_9)_3$ 4f	HO CH ₃ 5fg	71	91	98	99
7	HO $Sn(n-C_4H_9)_3$ 4g	HO Sfg	84	99	99	99
8	Sn(n-C ₄ H ₉) ₃ 4h	CH ₃ 5h	77 (95 ^d)	88 (93°)	95	89 (91 ^h)
9	Sn(<i>n</i> -C ₄ H ₉) ₃ 4i	H CH ₃ 5i	96	99	83 (80′)	85 (96 ^h)
10	CH ₃ O Sn(<i>n</i> -C ₄ H ₉) ₃ 4j	CH ₃ O CH ₃ 5j	94	95	99	86 (93 ^h)
11	4k Sn(n-C ₄ H ₉) ₃	Sk CH ₃	91 (96 ^d)	90	86 (90′)	95
12	OCH ₃ 4I Sn(n-C ₄ H ₉) ₃	OCH ₃ 5I	71 (98 ^d)	71 (72°)	54 (41)	84 (91*)

[&]quot;Stereoisomerically pure (>99:1) as judged from $^1\text{H-NMR}$ spectra. "The products were detected by GLC analysis (as single products) by comparison with authentic samples. Yields were determined by GLC analysis based on CH₃I consumption using \$n\$-nonane, \$n\$-heptane, or \$n\$-decane as an internal standard, and are an average of 2 or 3 runs. "All reactions performed in DMF at 60 "C for 5 min. \$Reaction conditions\$ (molar ratio): A: CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuCl/K₂CO₃ (1:40:0.5:4:2:5); C: CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuCl/K₂CO₃ (1:40:0.5:4:2:5); C: CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuBr/CsF (1:40:0.5:2:2:2); D: CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuBr/CsF (1:40:0.5:2:2:5). "CS₂CO₃ was used instead of K₂CO₃. "CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuCl/K₂CO₃ (1:40:0.5:6:2:5). "CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuCl/CsF (1:40:0.5:4:2:5). "CH₃I/stannane/Pd₂(dba)₃/P(o-tolyl)₃/CuBr/CsF (1:40:0.5:4:2:5). "CH₃I/stannane/Pd₂(dba)₃

compound that is stable in air, while the latter is an air-sensitive oily material, which necessitates handling in a glove-box under an inert gas. Thus, considering the wide range of applicable tin substrates and the ease of use of triarylphosphines, condition **D** should be better than **C** for actual PET tracer synthesis.

The use of a coordinatively unsaturated Pd(0) complex, such as $Pd[P(o-tolyl)_3]_2$, ¹⁶ and therefore the use of sterically bulky

phosphines (*e.g.*, cone angle 194° (P(o-tolyl)₃) vs. 145° (PPh₃)),¹⁷ seems to be important to enhance the sp³–sp²(alkenyl) coupling efficiency under any of the conditions, similar to the case of sp³–sp²(phenyl) coupling. The trialkylphosphines P(t-Bu)₂Me and P(t-Bu)₃ have markedly higher σ-electron-donating ability than aryl-substituted phosphines (e.g., pK_a 11.4 (P(t-Bu)₃) vs. 3.1 (P(o-tolyl)₃, 2.7 (PPh₃)). In these trialkylphosphines, the

Table 2 Rapid trapping of methyl iodide with tributyl(cyclohexen-1-yl)stannane (4e) to give 5e, using K₂CO₃ a

CH₃I +
$$Sn(n-C_4H_9)_3$$
 $Pd_2(dba)_3$, PR₃, Cu(I)X, K₂CO₃ DMF (1 mL), 60 °C, 5 min $Pd_2(dba)_3$ 5e

Additives (equiv.) $CuCl(2) + K_2CO_3(y)$ $CuBr(2) + K_2CO_3(y)$ $CuI(2) + K_2CO_3(y)$ y = 5y = 5y = 5Entry Phosphine (x equiv.) v = 0y = 2y = 0y = 2y = 271 82 51 1 $P(o\text{-tolyl})_3$ (x = 2) 84 56 21 2 59 $P(o\text{-tolyl})_3 (x = 4)$ 76 96 96 23 50 27 79 98 61 98 63 $P(o\text{-tolyl})_3 (x = 6)$

Table 3 Rapid trapping of methyl iodide with tributyl(cyclohexen-1-yl)stannane (4e) to give 5e, using CsF ^a

CH₃I +
$$Sn(n-C_4H_9)_3$$
 $Pd_2(dba)_3$, PR₃, Cu(I)X, CsF DMF (1 mL), 60 °C, 5 min 5e

		Additives (equiv.)								
		$\overline{\text{CuCl }(2) + \text{CsF }(y)}$		CuBr (2) + CsF (y)		CuI (2) + CsF (y)				
Entry	Phosphine (x equiv.)	y = 0	y = 2	y = 5	y = 0	y = 2	y = 5	y = 0	y = 2	y = 5
1	$P(t-Bu)_2 Me (x = 2)$	_	43 ^b	99	40^{b}	99	99	_	27 ^b	99
2	$P(t-Bu)_2 Me (x = 4)$	_	_	99	_	36	33	_	_	99
3	$P(o-tolyl)_3$ ($x = 2$)	_	_	96	31 ^b	66^{b}	99	_	_	38 ^b
4	$P(o\text{-tolyl})_3 (x = 4)$	47 ^b	86 ^b	99	_	_	99	18 ^b	59 ^b	99

^a Yields (%) of **5e** determined by GLC analysis based on CH₃I consumption using *n*-nonane as an internal standard. Data are the averages of two runs unless otherwise noted. Reaction conditions: CH₃I/4e/Pd₂(dba)₃/PR₃/CuX/CsF (molar ratio, 1:40:0.5:x:2:y) in DMF, 60 °C, 5 min. ^b Data from a single run.

property of an alkyl ligand on the phosphine atom influences the coupling efficiency to a great extent, as indicated by the large difference between the rapid methylation of alkynylstannanes (sp3-sp coupling)1e and the rapid sp3-sp2(alkenyl) coupling in this study. However, the role of an alkyl substituent for such marked discrimination remains unclear. The high efficiency of the combined use of Cu(I)X and CsF is considered to be due to the synergic effect of the generation of a more reactive organocopper species through Sn/Cu transmetallation^{18,19} and the removal of $(n-Bu)_3SnX$ (X = Cl, Br, or I) by the formation of insoluble (n-Bu)₃SnF to shift the equilibrium to the alkenylcopper. ¹² In a similar manner, the efficiency of the combination of Cu(I)X and K_2CO_3 , as employed in conditions **A** or **B** in Table 1, could be explained by another synergic effect of Sn/Cu transmetallation and formation of the stable bis(tributylstannyl)carbonate, [(n-Bu)₃SnO]₂C=O.²⁰ Thus, the synergic effect concept¹² and the introduction of a bulky triarylphosphine allowed realization of an efficient general protocol for rapid sp³-sp²(alkenyl) Stille coupling reaction potentially useful for PET tracer synthesis. We also investigated the reactions using excess Pd/Cu/F additives for methyl iodide (5- and 10-fold), CH₃I/4e/Pd₂(dba)₃/P(o $tolyl)_3$ /CuBr/CsF (1 : 40 : 2.5 : 10 : 10 : 25 and 1 : 40 : 5 : 20 : 20 : 50), giving 5e in the same 99% yield (Table 1, modified condition **D**, entry 5). Thus, the reaction is not influenced by the increase

in Pd/Cu/F additives with respect to methyl iodide, promising that the combined Pd/Cu/F system would be applicable to actual PET studies. From our experience of PET studies, heating the mixture of methyl iodide/stannane/Pd(0)/CuX/F- under continuous operations with (1) prior mixing of [11C]methyl iodide and Pd(0), and then (2) mixing the resulting solution with a stannane, copper(I) salt, and fluoride salt, was expected to be better in terms of high reproducibility. 1cf Using this method, the reaction of 4e using CH₃I/Pd₂(dba)₃/P(o-tolyl)₃ (1:2.5:10) and **4e**/CuBr/CsF (40:10:25), gave **5e** in 99% yield. Accordingly, the actual synthesis of the PET tracer was conducted under conditions **B** and **D** with continuous stepwise mixing using [11C]CH₃I and the stannane 4l to give [11C]-5l in a high radiochemical yield of 85% (HPLC analytical yield) for both conditions (Scheme 1).21

Scheme 1 Synthesis of [11C]-51.

^a Yields (%) of 5e determined by GLC analysis based on CH₃I consumption using n-nonane as an internal standard. Data are the averages of two runs. Reaction conditions: CH₃I/4e/Pd₂(dba)₃/PR₃/CuX/K₂CO₃ (molar ratio, 1:40:0.5:x:2:y) in DMF, 60 °C, 5 min.

In summary, we have developed an efficient protocol for the rapid trapping of methyl iodide with an excess of an alkenyltributylstannane, by rapid sp³-sp²(alkenyl) coupling. 22 This method provides a firm chemical basis for the synthesis of shortlived ¹¹CH₃-labeled PET tracers with a 1-methylalkene unit. Retinoids (1) and their artificial derivatives are involved in important biological signal pathways as agonists targeting nuclear RAR/RXR receptors²³ and the prototypical G protein-coupled receptor, rhodopsin.²⁴ Squalene (3), a triterpenoid containing six isoprene units, is a major metabolite derived from mevalonic acid and is a key intermediate in the production of important bioactive steroids. PET studies using the corresponding ¹¹C-labeled tracers would contribute to the possibility of in vivo biomolecular studies. The synthesis of the above-mentioned PET tracers and their use in molecular imaging will be reported in due course.

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by HI treatment according to the established method. [11C]Methyl iodide was trapped in a solution of Pd₂(dba)₃ (1.8 mg, 1.9 µmol) and P(o-tolyl)₃ (2.4 mg, 7.9 μmol) in DMF (270 μL) at room temperature. The solution was transferred to a vial containing stannane 41 (2.1 mg, 4.5 μmol), CuBr (2.9 mg, 20 μmol), and CsF (7.6 mg, 50 μmol) in DMF (60 µL), washed with DMF (40 µL), and the resulting mixture was heated at 65 °C for 5 min. Salts and palladium residues in the reaction mixture were removed by solid-phase extraction, and washed with DMF- H_2O (1 : 5, 0.3 mL). The combined eluates were analyzed by HPLC. Radiochemical yield of [11C]-51: 85%; retention time: 9.9 min. (GL Science inertsil ODS3, 5 μm , 150 \times 4.6 mm i.d.; mobile phase: CH₃CN-H₂O 57: 43; flow rate: 1.5 mL min⁻¹; detection: 230 nm).

- 22 The reaction of CH₃I with an equimolar amount of **4a** (30 µmol each) using a catalytic amount of Pd(0), Pd₂(dba)₃/P(o-tolyl)₃/CuCl/CsF (0.05: 0.8: 2: 5), in DMF (3 mL) at 80 °C for 5 min afforded 5a in 72% yield. Thus, methylation is also useful for introduction of ¹³CH₃, CD₃, and long-lived 14CH3 into organic frameworks to synthesize molecular probes for metabolic studies. In particular, the synthesis of a 14Cenriched methylated probe has attracted a great deal of attention in view of drug microdosing in humans and the subsequent long-term analysis of metabolites by accelerator mass spectrometry (AMS) – see ref. 3b.
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